



Dart Hawkesbury
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D3580-1
Job Sheet 168389



Part No: D3580-1

Job Qty: 20 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Created By: Mario Poulin

Due Date: 11/24/17

Description:

Type: Stock

Note: DWG REV C IPP Rev :A New Issue 07.06.25 EC IPP Rev:B Removed Powder Coat 07-07-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Waterjet		<i>a</i>
100	Waterjet	20 pcs	11/23/17	11/23/17	0.00	0.39	Waterjet1		<i>a</i> DAS 38
120	QC	20 pcs	11/23/17	11/23/17	0.00	0.00	QC8		<i>38</i> DAS
130	Small Fab	20 pcs	11/24/17	11/24/17	0.01	0.65	Small Fab		<i>38</i> DAS
140	QC	20 pcs	11/24/17	11/24/17	0.00	0.00	QC5		<i>38</i> DAS
150	Packaging	20 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3	<i>57040</i>	<i>NOV 21 2017</i>
160	QC21-SA	20 Ea	11/24/17	11/24/17	0.00	0.00	QC21		<i>21</i> 9-89 <i>NOV 21 2017</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S18GA	0	218	0	0
	<i>137481</i>	<i>13</i>			

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches + 0.005 - 0.001	0.199 0.193		
2	Joggle Bracket	1.750inches ± 0.030	1.780 1.720		
3	Joggle Bracket	0.750inches ± 0.030	0.780 0.720		
4	Joggle Bracket	0.294inches ± 0.010	0.304 0.284		

Plex 11/14/17 8:37 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Des _____		DISPOSITION Rework ☐ Scrap ☐ Joggle Bracket		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
PART NO: D3580-1 Revision: 1 Operation: Start up Operation Change No: Mfg Date: 11/14/17 Job No: 168389		 S009951 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		Effective : _____		MRB (QSI042) Approval	
				Disposition		Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LO/ ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐				FAULT CATEGORY Temperature/Cure ☐ Up ☐ V/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
Manufacturing ☐ Past Due ☐		OTHER : _____					